



FLHX "STRIPES YOUR WAY"

APPLICATION INSTRUCTIONS: ALIGN, APPLY, ADMIRE

Surface Preparation

1. Clean the entire area to which the stripes are to be applied by wiping a clean lint-free cloth dampened with a mixture of 3/4 water and 1/4 of 99% Isopropyl Alcohol, or equivalent.
2. Room temperature and surface temperature must be at least 70°F before applying stripes.

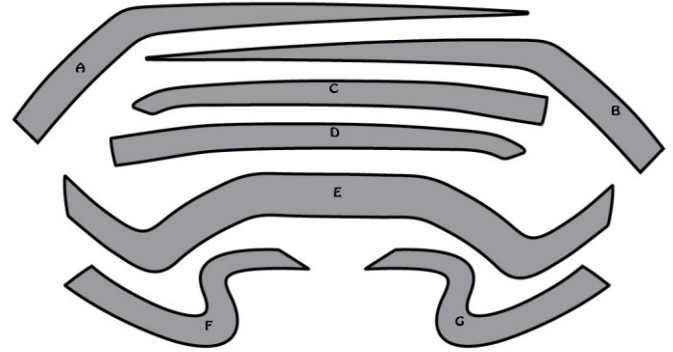
Application Procedure

Position the motorcycle on a center stand to make level. A bike lift will work as well. Leaving it on the kickstand may result in uneven alignment.

1. Position the stripes on the motorcycle by applying small pieces of masking tape at each end of the stripe. Be sure to double check alignment.



2. Position each stripe by index location, being careful to align intersecting ends to flow as desired. Use masking tape to hold in desired position.



3. Stripe Location Index (Left side=horn, Right=intake)

A-Saddlebag - Right
B-Saddlebag - Left
C-Fuel Tank - Right
D-Fuel Tank - Left
E-Fairing
F-Side Cover - Right
G-Side Cover - Left

4. Apply a section of masking tape vertically near the center of the stripe and motorcycle surface. This will be used to create a "hinge". Remove a piece of masking tape holding one end and fold stripe to "hinge" while holding it away. Be careful not to crease the material



5. Carefully peel backing liner from stripe file to expose the adhesive layer. Cut off the backing liner while holding stripe away from bike.



6. Apply pressure to the stripe near the tape "hinge" with Squeegee using vertical overlapping strokes, working towards the end of the stripe. During squeegee process hold the end of the stripe off the surface with light tension to prevent it from pre-adhering and forming air blisters.



7. Remove the tape "hinge" and the last small piece of masking tape. Remove the liner as described above and squeegee the remaining portion of the stripe.

8. After the application of the stripe is done, remove the white protective tape from the surface of the stripe by peeling the tape back over the stripe at a 180 degree angle



9. Carefully Re-squeegee the entire surface of the stripe to obtain maximum adhesion to the painted area and remove any air bubbles or minor wrinkles.

10. Inspect application for bubbles and/or areas not completely bonded to the bike. Remove air bubbles as follows: Use a straight pin to puncture a bubble at its edge. Then use your finger or squeegee to force the air out through the hole made in the film.

10. Done!



Disclaimer: the techniques described here are intended as an overview guide of 3M's vinyl graphics suggested installation methods. Hell's Foundry accepts NO responsibility for any property damage, injury or any other liability resulting from the use of this method or the installation of graphics on any surface. ©2010. Clear-coat paint methods vary and may damage striping. Visit www.3M.com for manufacturer's specific installation and removal methods.